



44TH TURBOMACHINERY & 31ST PUMP SYMPOSIA
HOUSTON, TEXAS | SEPTEMBER 14 – 17 2015
GEORGE R. BROWN CONVENTION CENTER

Revamp / Re-Rate Design Considerations

Pete Rasmussen – MHI
Dr. Ed Memmott – Dresser-Rand (Siemens)
Jim Sorokes – Dresser-Rand (Siemens)

Pete Rasmussen

A white sailboat with a tall mast and blue rigging is sailing on a calm body of water. The background shows a distant shoreline with some vegetation under a clear sky.

- Retired from ExxonMobil as Chief Machinery Engineer with 32 years experience
- Early career with General Electric as Field Service Engineer
- Upstream and Midstream experience with compressors and drivers
- Onshore and Offshore operations and maintenance expertise
- Capital projects experience
- International experience
- Texas A&M Turbomachinery Advisory Committee, Emeritus
- ASME Fellow, 2011
- Several patents and papers in oil and gas machinery

Ed Memmott

- Principal Rotor Dynamic Engineer at Dresser-Rand
- 42 years of experience in the turbomachinery industry
- Doing rotor dynamics at Dresser-Rand in Olean, NY
- PhD in Mathematics from Syracuse University
- Authored or co-authored twenty-seven technical papers on rotor dynamics and several
- Presented or co-presented short courses and tutorials on rotor dynamics and the dynamic paragraphs of API 617
- He belongs to the ASME, the CMVA, the Vibration Institute, the MAA, and the SOME committee of API.
- On the API Task Force that wrote the 2nd Edition of API 684 and doing the same for the 3rd Ed. Of API 684

Jim Sorokes

- **Principal Engineer at Dresser-Rand**
- **39 years of experience in the turbomachinery industry**
- **Graduated from St. Bonaventure University in 1976**
- **Spent 28 years in the Aerodynamics Group**
 - Supervisor of Aerodynamics in 1984
 - Manager of Aero/Thermo Design Engineering in 2001
- **Named Manager of Development Engineering in 2004**
- **Promoted to principal engineer in 2005**
 - Responsible for projects related to compressor development and testing
 - Mentoring and training in the field of aerodynamic design, analysis, and testing
- **Member of AIAA, ASME, and the ASME Turbomachinery Committee**
- **Authored or co-authored over fifty+ technical papers**
- **Instructed seminars and tutorials at Texas A&M and Dresser-Rand**
- **Holds four U.S. patents and has several other patents pending**
- **Elected an ASME Fellow in 2008**

Outline

1. Why Uprate/Upgrade? Making The Business Case
2. Decision: New vs. Uprate/Revamp
3. Case Studies
 - A. Gas Injection
 - B. Offshore Sales Gas Compressor
 - C. Obsolescent GT/Compressor Controls
 - D. NGL Plant Uprate

Revamp / Rerates of Centrifugal Compressors Rotordynamic Considerations

TABLE OF CONTENTS

- ◆ Technologies to Improve Rotor Stability
- ◆ Motivations for a Lateral Analysis & API 617
- ◆ Torsional & Coupling Considerations
- ◆ Case Histories
- ◆ Reference Papers
- ◆ Appendices
 - A - The Results of the Damped Eigenvalue Program as a Guide to the Rotor Response Analysis
 - B - Useful Features of an Undamped Critical Speed Program
 - C - A Brief History of Lateral Rotor Dynamic Programs

Agenda

- **Jim Sorokes**
 - Aerodynamic Considerations
 - Case Histories
 - OEMs v. Others
 - Communications

